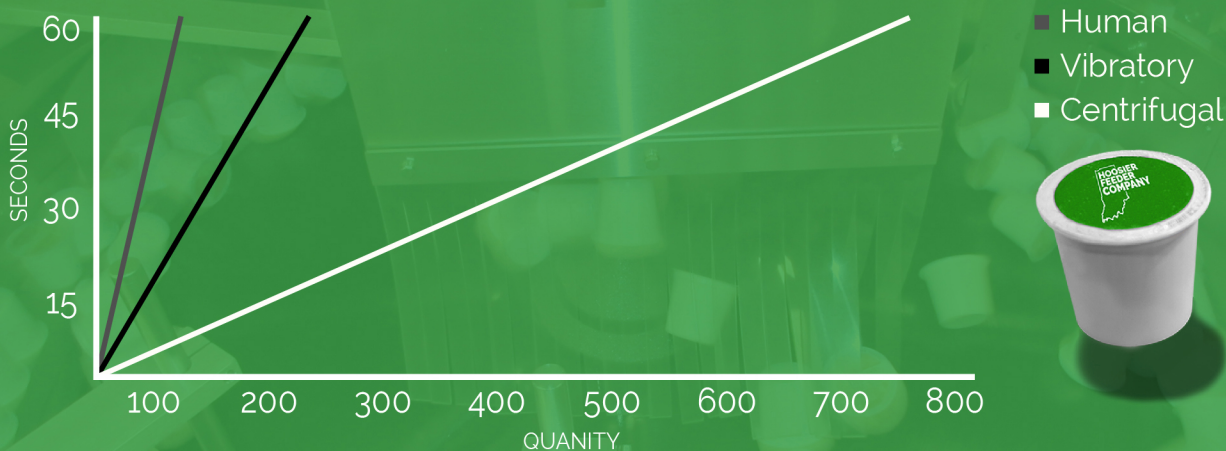




THE K-CUP COMPARISON



Human
115 P/M
\$35,000/yr

Vibratory
225 P/M
\$35,000

Centrifugal
770 P/M
\$50,000